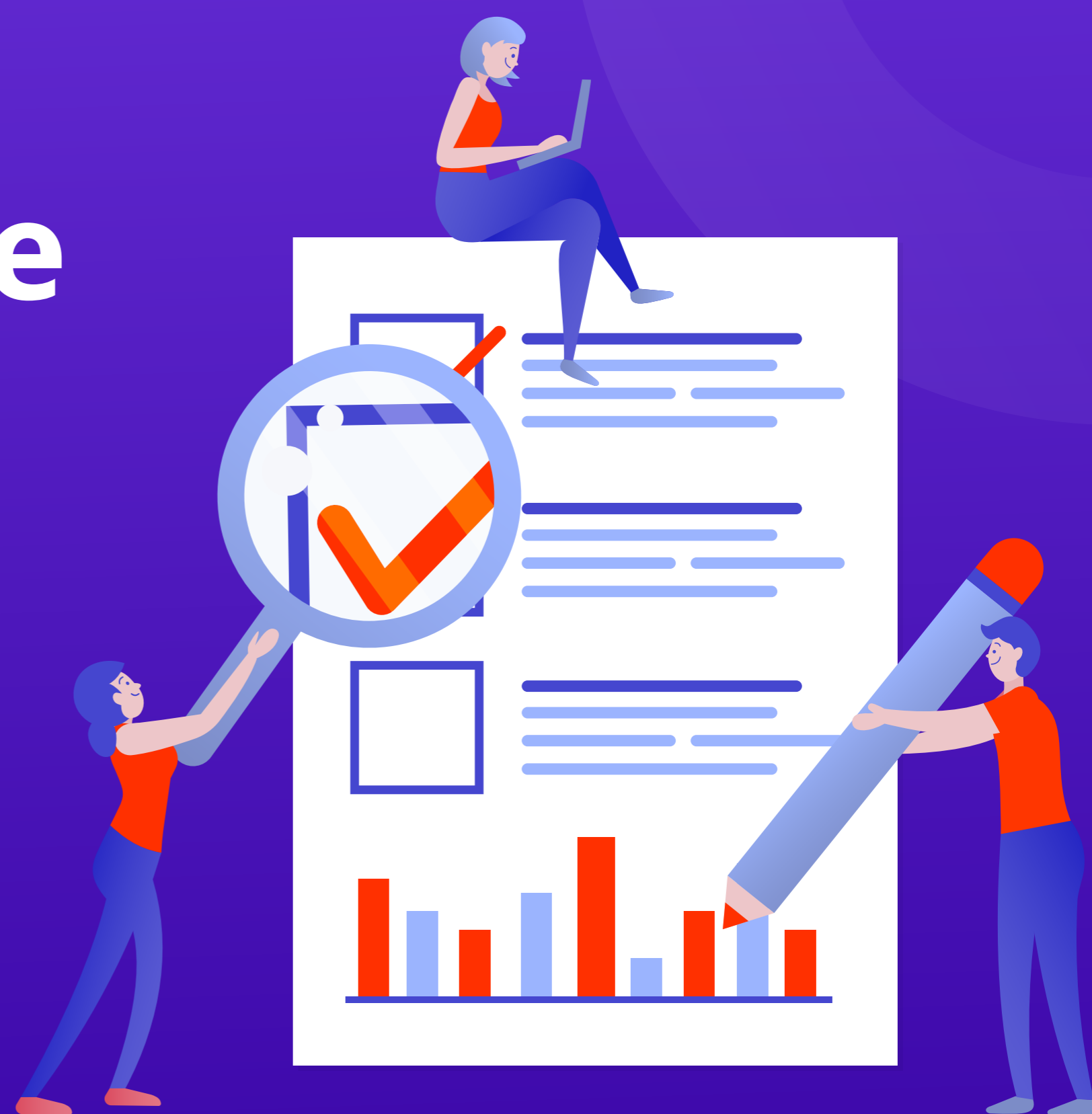


The Lifecycle of Nonconformance Management

Nonconformance (NC) refers to any deviation from established standards, regulations, or customer expectations in processes, products, or services.

- ✔ **75% of quality issues** in manufacturing stem from unresolved nonconformances. (Source: ASQ)
- ✔ **The cost of poor quality (COPQ)** can range from **5% to 35% of total sales revenue** due to defects, rework, and compliance failures. (Source: IISE)



The Cost of Poor Nonconformance Management

Financial Impact:

- ✔ **The average cost of non-compliance** for organizations is **\$14.82 million**, including fines, business disruptions, and lost revenue. (Source: The Access Group)
- ✔ **5% of annual revenue** is lost due to unaddressed quality issues. (Source: ASQ)

Reputation Impact:

- ✔ **60% of customers** lose trust in brands that repeatedly fail quality compliance. (Source: PwC)

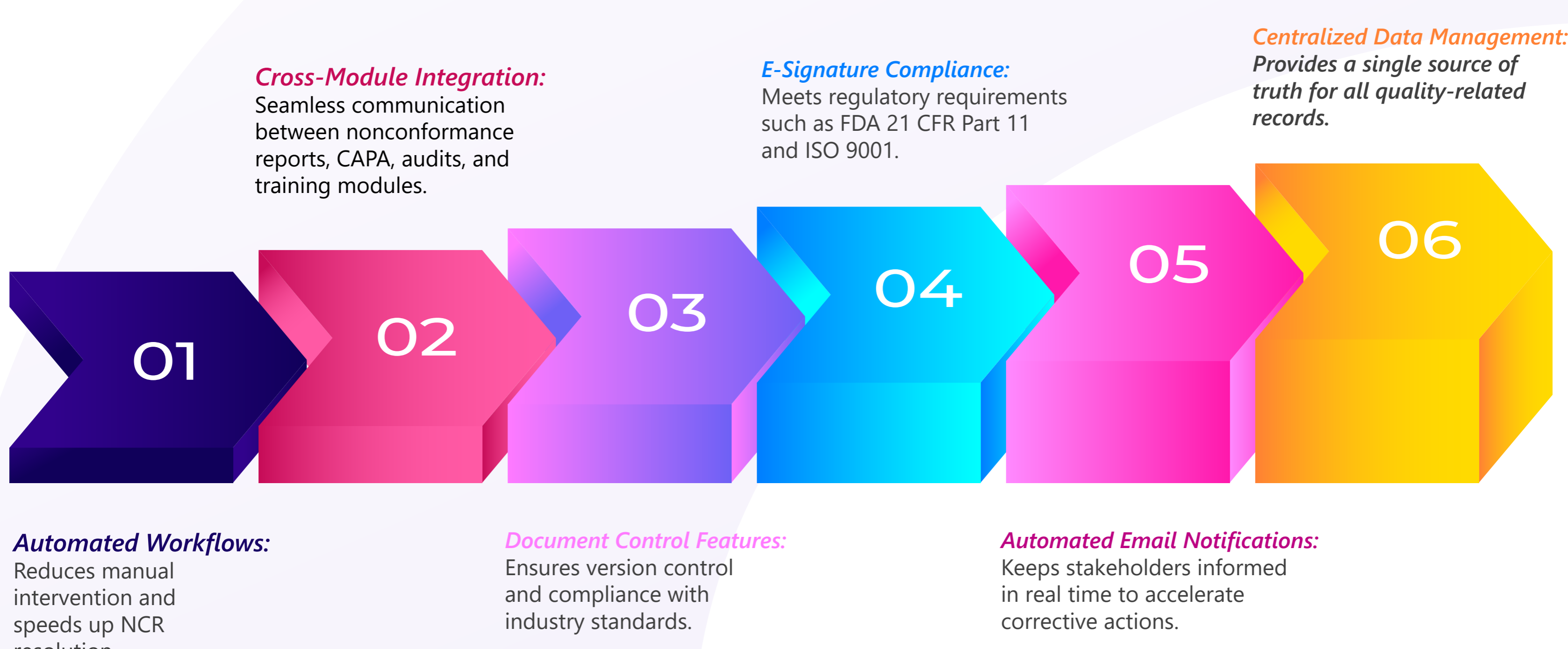


The Nonconformance Management Process



The Role of Digital Quality Management Systems (QMS)

Using a structured QMS ensures a streamlined, compliant, and efficient nonconformance management process.



Companies implementing digital QMS reduce nonconformances by 45% and improve compliance reporting by 60%. (Source: Quality Digest)

Be Proactive, Not Reactive!

A structured **Nonconformance Management Cycle**, supported by a robust QMS, minimizes risks, ensures compliance, and enhances operational efficiency.

Simplify Nonconformance Tracking and Resolution with BizPortals QMS

[Book a Free Consultation Today](#)